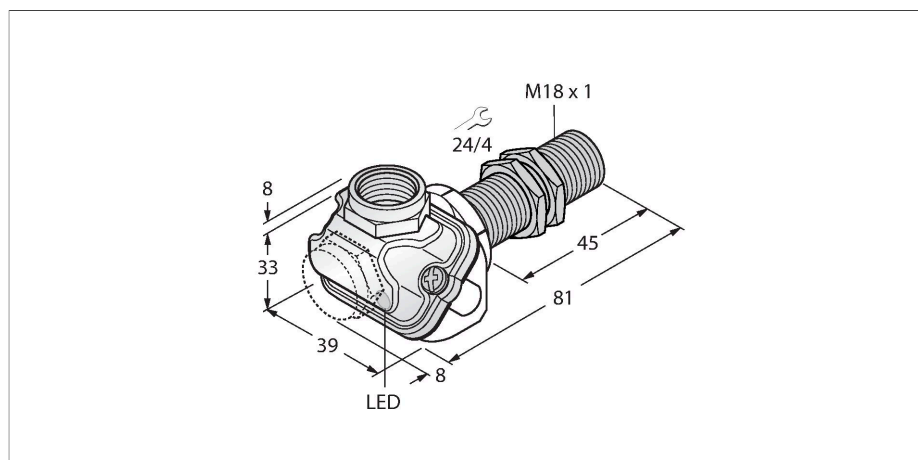


BI8U-EM18WDTC-AP6X

Inductive Sensor – For the Food Industry



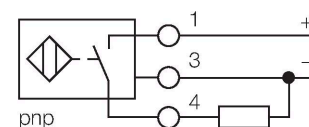
Features

- Threaded barrel, M18 x 1
- Stainless steel, 1.4404
- Front cap made of liquid crystal polymer
- Factor 1 for all metals
- Resistant to magnetic fields
- For temperatures of -40 °C...+100 °C
- High protection class IP69K for harsh environments
- Special double-lip seal
- Protection against all common acidic and alkaline cleaning agents
- Suitable for applications in the food industry
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Terminal chamber

Technical data

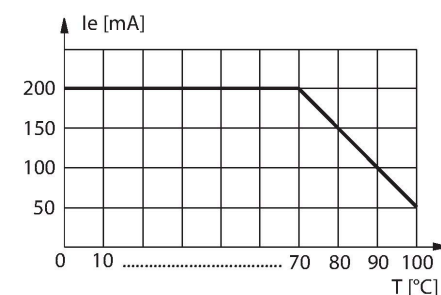
Type	BI8U-EM18WDTC-AP6X
ID	1634762
General data	
Rated switching distance	8 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$ $\leq \pm 20\%$, $\leq -25\text{ °C}$, $\geq +70\text{ °C}$
Hysteresis	3...15 %
Electrical data	
Operating voltage	10...30 VDC
Residual ripple	$\leq 10\%$ U_{ss}
DC rated operational current	≤ 200 mA
No-load current	25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT
AC field stability	300 mT _{ss}
Insulation class	□
Switching frequency	1.5 kHz

Wiring diagram



Functional principle

The inductive sensors for the food industry are absolutely tight and resistant to cleaning agents and disinfectants. The requirements of the protection classes IP68 and IP69K are well exceeded by our uprox@+ sensors. The sensors are entirely protected by the LCP front cap and the stainless steel housing.

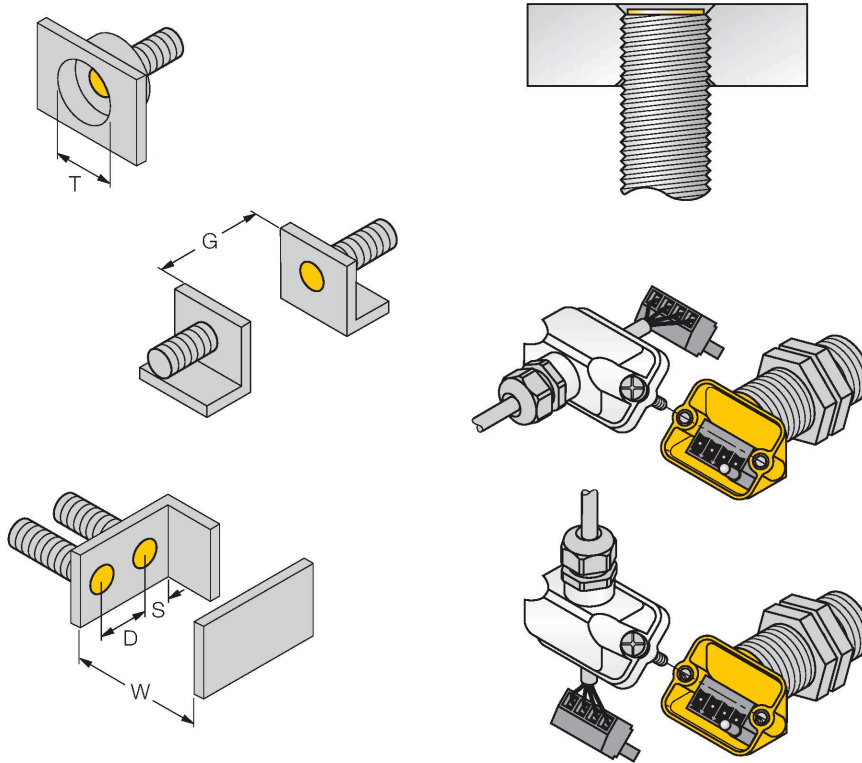


Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	81 mm
Housing material	Stainless steel, 1.4404 (AISI 316L)
Terminal chamber cover material	plastic, Ultem
Terminal chamber housing material	plastic, LCP-GF30
Active area material	Plastic, LCP
Admissible pressure on front cap	≤ 15 bar
Max. tightening torque of housing nut	25 Nm
Electrical connection	Terminal chamber, Removable cage clamp terminals suited for M16 x 1.5 cable glands
Clamping ability	≤ 1.5 mm ²
Environmental conditions	
Ambient temperature	-40...+100 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68 IP69K
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description



Distance D	36 mm
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

All flush mountable aprox®+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

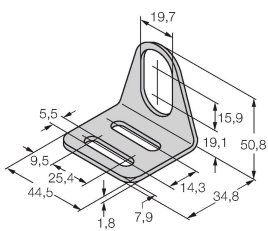
The innovative terminal chamber concept enables easy and simple connection of the sensor. Straight as well as angled cable outlets are available and the removable terminal strip guarantees easy wiring.

Accessories

MW-18

6945004

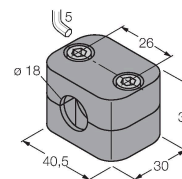
Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18

6901320

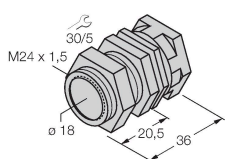
Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



QM-18

6945102

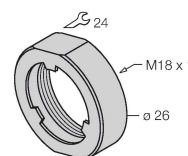
Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



PN-M18

6905310

Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2 1.4305 (AISI 303)



Accessories

Dimension drawing	Type	ID	
	M16X1.5 PVDF CABLE GLAND	1634759	M16 × 1.5 cable gland, material: PVDF; with Viton O-ring; IP69K

