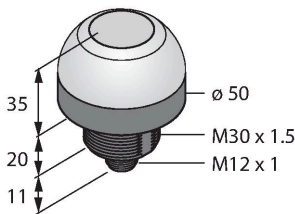


K50APT2GRBF2Q

Pick-to-Light – Placement Sensor

Capacitive Sensor



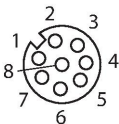
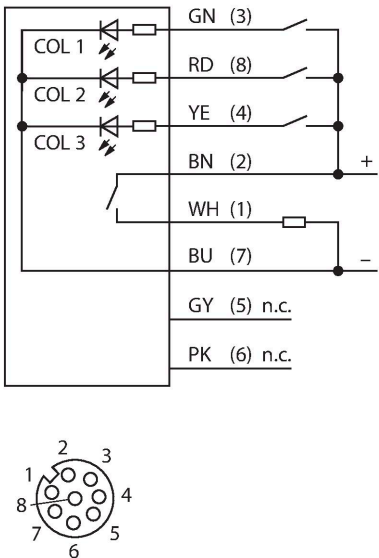
Technical data

Type	K50APT2GRBF2Q
ID	3801186
Signal and display data	
Purpose	Pick-to-Light
Function	Touch Button
Light type	Green Red Blue
Switch Function	Momentary
Features of color 1	Green, Permanently on, 29 lm
Features of color 2	Red, 13 lm
Features of color 3	Blue
Special features	Wash down
Electrical data	
Operating voltage U_B	12...30 VDC
DC rated operating current I_o	≤ 150 mA
Max. current consumption per color	75 mA
Output function	NO contact, PNP
Input type	PNP
Response time typical	< 50 ms
Mechanical data	
Design	Dome, K50
Dimensions	Ø 50 x 66 mm
Housing material	Plastic, PC, Black
Window material	Polycarbonate, diffuse
Electrical connection	Connector, M12 × 1, PVC

Features

- Protection class IP67/IP69K
- M12 × 1 connector
- Colors: Green (COL 1), Red (COL 2), Blue (COL 3)
- PNP switching output, NO contact
- Capacitive sensor of the second generation
- High immunity to false actuation by splashing, detergents, oils and other contaminants

Wiring diagram



Functional principle

The K50 pick-and-place sensor is suitable for many mounting and component placement applications. The green work light or other signal lights are reflected perfectly by the

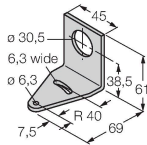
Technical data

Number of cores	8
Ambient temperature	-40...+50 °C
Relative humidity	0...90 %
Protection class	IP67 IP69
Tests/approvals	
MTTF	146 years acc. to SN 29500 (Ed. 99) 40 °C
Approvals	CE, cULus listed

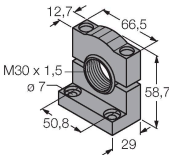
entire dome (depending on the version). The transistor output can be easily connected to a system control, which is programmed for a special task sequence. The work light of the sensor is located in or next to every bin at the operator's workstation and indicates: 1. The bins with the components to be picked up for a particular work step and 2. the sequence in which the components have to be picked up. If the operator removes a part from the bin, the K50 detects the hand in the bin and sends a signal to the control unit. The system then checks if the correct component has been picked up and – depending on the configuration – switches the corresponding work light off and the next one on, according to the assembly sequence. The work sequence control leads to increased efficiency, improved quality control and reduces rework and testing expenses. The term work light therefore refers to the visual indicator of the bin from which a part should be removed next. The actuation indicator confirms the removal with a different color. The mispick indicator illuminates if a bin was reached into when the work light was not set.

Accessories

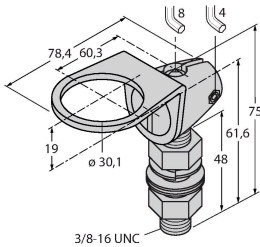
SMB30A	3032723
Mounting bracket, rectangular, stainless steel, for sensors with 30mm thread	



SMB30SC	3052521
Mounting bracket, PBT black, for sensors with 30 mm thread, rotatable	

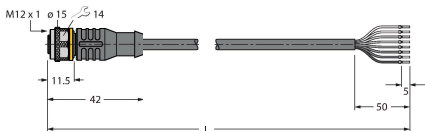


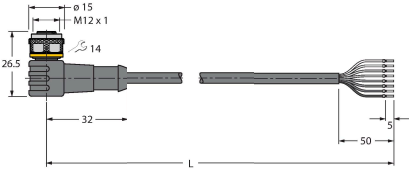
SMB30FA	3074005
Montagewinkel; Werkstoff VA 1.4401	



Accessories

Dimension drawing	Type	ID	
	RKC8T-2/TEL	6625130	Connection cable, M12 female connector, straight, 8-pin, cable length: 2 m, jacket material: PVC, black; cULus approval



Dimension drawing	Type	ID	
	WKC8T-2/TEL	6625133	Connection cable, M12 female connector, angled, 8-pin, cable length: 2 m, jacket material: PVC, black; cULus approval