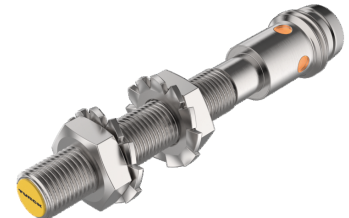
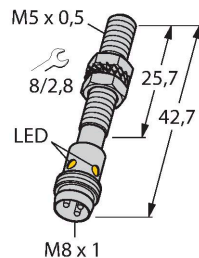


# BI1U-EG05-AP6X-V1331

## Inductive Sensor



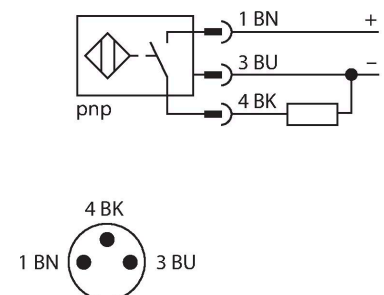
### Technical data

|  |   |
|--|---|
| Type                                   | BI1U-EG05-AP6X-V1331                    |
| ID                                     | 4602117                                 |
| <b>General data</b>                    |   |
| Rated switching distance               | 1 mm                                    |
| Mounting conditions                    | Flush                                   |
| Secured operating distance             | $\leq (0.81 \times S_n)$ mm             |
| Repeat accuracy                        | $\leq 2 \%$ of full scale               |
| Temperature drift                      | $\leq \pm 10 \%$                        |
|  | $\leq \pm 20 \%, \leq 0^\circ \text{C}$ |
| Hysteresis                             | 3...15 %                                |
| <b>Electrical data</b>                 |   |
| Operating voltage $U_B$                | 10...30 VDC                             |
| Ripple $U_{ss}$                        | $\leq 10 \%$ $U_{Bmax}$                 |
| DC rated operating current $I_o$       | $\leq 100$ mA                           |
| No-load current                        | $\leq 20$ mA                            |
| Residual current                       | $\leq 0.1$ mA                           |
| Isolation test voltage                 | 0.5 kV                                  |
| Short-circuit protection               | yes/Cyclic                              |
| Voltage drop at $I_o$                  | $\leq 1.8$ V                            |
| Wire break/reverse polarity protection | yes/Complete                            |
| Output function                        | 3-wire, NO contact, PNP                 |
| DC field stability                     | 200 mT                                  |
| AC field stability                     | 200 mT <sub>ss</sub>                    |
| Switching frequency                    | 2 kHz                                   |
| <b>Mechanical data</b>                 |   |
| Design                                 | Threaded barrel, M5 x 0.5               |
| Dimensions                             | 42.7 mm                                 |

### Features

- M5 x 0.5 threaded barrel
- Stainless steel, 1.4427 SO
- Factor 1 for all metals
- Resistant to magnetic fields
- Large switching distance
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M8 x 1 male connector

### Wiring diagram



### Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox3 sensors have significant advantages due to their patented multi-coil system. They excel thanks to their optimum switching distances, maximum flexibility and operational reliability as well as efficient standardization.

Technical data

|                                       |   |
|---------------------------------------|---|
| Housing material                      | Stainless steel, 1.4427 SO                |
| Active area material                  | PA12                                      |
| Max. tightening torque of housing nut | 5 Nm                                      |
| Electrical connection                 | Connector, M8 × 1                         |
| Environmental conditions              |   |
| Ambient temperature                   | -25...+70 °C                              |
| Vibration resistance                  | 55 Hz (1 mm)                              |
| Shock resistance                      | 30 g (11 ms)                              |
| Protection class                      | IP67                                      |
| MTTF                                  | 874 years acc. to SN 29500 (Ed. 99) 40 °C |
| Switching state                       | LED, Yellow                               |

Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating the mounting of a sensor. The top diagram shows a side view of a sensor mounted on a plate, with dimension T indicating the distance from the mounting surface to the sensor's active area. The middle diagram shows two sensors mounted on a plate, with dimension G indicating the distance between the mounting surfaces. The bottom diagram shows a top view of two sensors mounted on a plate, with dimensions W, D, and S indicating the mounting geometry.

|                        |         |
|------------------------|---------|
| Distance D             | 2 x B   |
| Distance W             | 3 x Sn  |
| Distance T             | 3 x B   |
| Distance S             | 1.5 x B |
| Distance G             | 6 x Sn  |
| Diameter active area B | Ø 5 mm  |